

W 5/05

DART AEROSPACE LTD	Work Order:	22224
Description: Spacer	Part Number:	D3286-3
Dwg: D3286 Rev. A	Qty:	27 20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	HA	05.01.13	20
2	MC	Turn (2) D3286-3 per (1) skidtube assembly Turn blanks as per Folio FA434 and Dwg D3286 Material: AISI 304/316 SS tubing 0.500" OD x 0.049" wall (M304TR0.500W.049) Identify as D3286-3 Batch: <u>115522</u>	ME	05/01/14	27
3	QC2	Inspect parts as they come off the CNC machine	ME	05/01/14	27
4	QC8	Second check	ED	05/01/17	27
5	MC	Deburr	ME	05/01/17	27
6	QC5	Inspect work to Step 5	ED	05/01/17	27
7	ST	Identify and Stock	CY	05/01/17	27
8	AC	Cost / part: <u>1.83</u>	SAC	05-01-18	27
9	DC	Close W/O <u>2,16</u> Inspect Level 21	HA	05.01.24	27

Rev	Date	Change	Revised By	Approved
A	04.07.14	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED

[Signature] 04.07.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 13, 2005
10:56 am

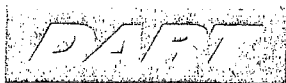
Work Order No : 0022224
Project Name : D3286-3
Project For : WK505
Work Order Type : Main
Main WO Number :
House Part Number : D3286-3
Description : Spacer
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 01-13-05
Est Finish Date : 01-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

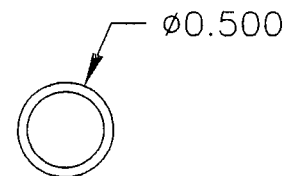
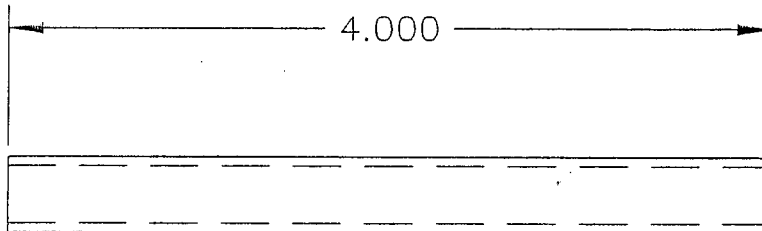
	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

CONTROLLED COPY



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3286	REV. A SHEET 2 OF 2
DATE 04.05.06		TITLE GROUND HANDLING PARTS	SCALE 1:1



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO REVISIONS
WITHOUT NOTICE
WORK ORDER
NO. 22224

D3286-3 SPACER

- 1) MATERIAL: AISI 304/316 SS TUBING, 0.500 O.D. x 0.049 WALL
(REF DART SPEC. M304TR0.500W.049)
- 2) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
04.06.02

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